



STANDARD  
100



SE001 217780  
TESTEX

# HEAT TRANSFER VINYL

UNITRADE

Youtube  
@unitradekr

Website  
www.uni-trade.co.kr

Instagram  
@unitrade\_korea

E-mail  
info@uni-trade.co.kr

CUTTING  
VINYL

SUBLIMATION  
PRINTING

SOLVENT  
PRINTING



## COMPANY INTRODUCTION

### UNITRADE

Manufactures heat transfer vinyl and exports 30+ items to 40 countries. We are proud to represent dependable products and always do our best to keep the quality stable.

Whatever you are looking to decorate, we have the widest selection in the industry and develop to release the most innovative materials.

We provide as many choices as possible. We take a customer's focus. We listen to you.

We bring inspiration and innovation to everyone in the world. You can carry out anything you imagine with UNITRADE.

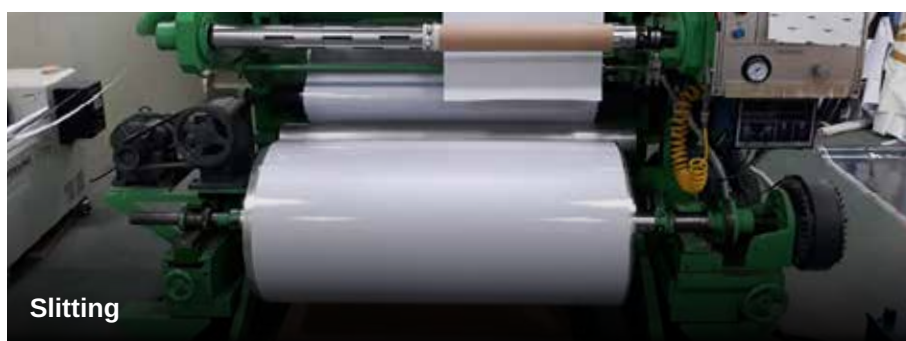
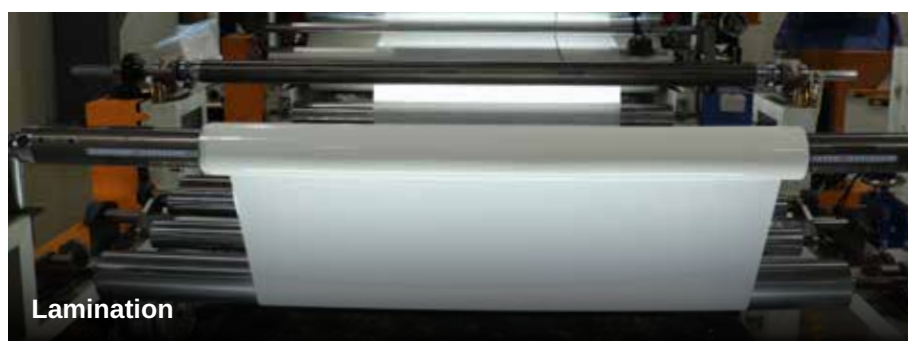


## FACTORY INFORMATION



<b>Location</b>	Yangju-si, Gyeonggi-do, South Korea
<b>Site Area</b>	106,750 Sq.ft
<b>Factory Flooring Area</b>	35,500 Sq.ft
<b>Warehouse Area</b>	17,790 Sq.ft

## MACHINERY



## CONTENTS

### 1. Cutting Vinyl

SOFT CUT	06
EASY CUT	07
PATTERN PU	08
SUPER STRETCH	09
PRO	10
T800	11
SILICONE	12
REFLECTIVE	13
METALLIC	14
GLITTER	15
STRETCH FOIL	16
HOLOGRAPHIC	17
CHAMELEON	18
GLOW IN THE DARK	19
BLOCK	20
FLOCK	21
MESH	22

### 2. Sublimation

SUBLI-FABRIC PLUS	23
SUBLI-FABRIC	24
SUBLI-PU	25
SUBLI-FLOCK	26
SUBLI-PUFF	27

### 3. Solvent Printing

PU PRINT	28
PVC PRINT	29
BLOCK PRINT	30

### 4. Polyester Twill

TWILL CUT	31
TWILL PATCH	32

### 5. Puff Series

PUFF	33
FOIL SHADOW	34
REFLECTIVE SHADOW	35
GLOW IN THE DARK SHADOW	36

### 6. DTF

DTF FILM	37
DTF INK	38

### 7. Others

TRANSFER TAPE	39
---------------	----

# Soft Cut

\*Premium Full Matt Finish

Premium full matt finish vinyl.  
A perfect fit for delicate designs.



- Material** PU
- Carrier** Adhesive
- Thickness** Normal 75 µm / Neon 80 µm
- Vinyl Finish** Matt
- Wash-resistance** 50 washes
- Product Size**  51 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	9-12	30cm/sec
Silhouette Cameo 4	45°	4-8	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot

## Color




# Easy Cut

\*Premium Full Matt Finish

Go-to vinyl for daily use. Lasting up to 50 washes.  
Resistant to high temperatures.



- Material** PVC
- Carrier** Non-adhesive
- Thickness** Normal 180 µm / Neon 210 µm
- Vinyl Finish** Matt
- Wash-resistance** 50 washes
- Product Size**  51 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14-17	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Cool

## Color





# Pattern PU

A single drop of pattern PU creates stunning designs with vibrant.



**Material** PU  
**Carrier** Adhesive  
**Thickness** 80 µm  
**Vinyl Finish** Semi-Matt  
**Wash-resistance** 50 washes  
**Product Size** 51 cm x 25 meters

### Application Instructions

• Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	9-12	30cm/sec
Silhouette Cameo 4	45°	4-8	10cm/sec

• Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot

# Super Stretch

Stretchable polyurethane film designed for application to sport fabric and activewear. Easy to cut and weed.



**Material** PU  
**Carrier** Adhesive  
**Thickness** 90 µm  
**Vinyl Finish** Matt  
**Wash-resistance** 50 washes  
**Product Size** 51 cm x 25 meters

### Application Instructions

• Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14-17	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec

• Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot

### Color



# Pro

450-micron thick PU film.  
Easy to cut, weed and transfer.



- Material** PU
- Carrier** Adhesive
- Thickness** 450 µm
- Vinyl Finish** Matt
- Wash-resistance** 30 washes
- Product Size**  51 cm x 25 meters

### Application Instructions

#### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	19-23	30cm/sec
Silhouette Cameo 4	45°	15-20	10cm/sec

#### · Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	Medium	Hot


### Color



# T800

Add a touch of thickness on fabric.



- Material** PU
- Thickness** 800 µm
- Wash-resistance** 30 washes (cold wash)
- Product Size**  45 cm x 25 meters

### Application Instructions

#### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	60°	24-30	15cm/sec

#### · Transfer Settings

Time	Temperature	Pressure	Peel
10 seconds	140-150 °C	Medium	Hot


### Color



# Silicone

Premium matt designed for sportswear and designer clothing.  
Non-toxic and resistant to high temperature.



- Material** Silicone
- Carrier** Adhesive
- Thickness** 140 µm / 300 µm
- Vinyl Finish** Matt
- Wash-resistance** 50 washes
- Product Size**  51 cm x 25 meters

## Application Instructions

### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	15-17 / 18-22	30cm/sec
Silhouette Cameo 4	45°	10-20	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	Medium	Hot

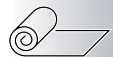
## Color



# Reflective

High-visibility look in low-light situations.  
Mainly used for safety apparel, sportswear, and promotional clothing.  
Easy to cut, weed and transfer.



- Material** Glass beads
- Carrier** Adhesive
- Thickness** 150 µm
- Wash-resistance** 50 washes
- Product Size**  51 cm x 25 meters

## Application Instructions

### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14-17	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	150-160 °C	Medium	Hot

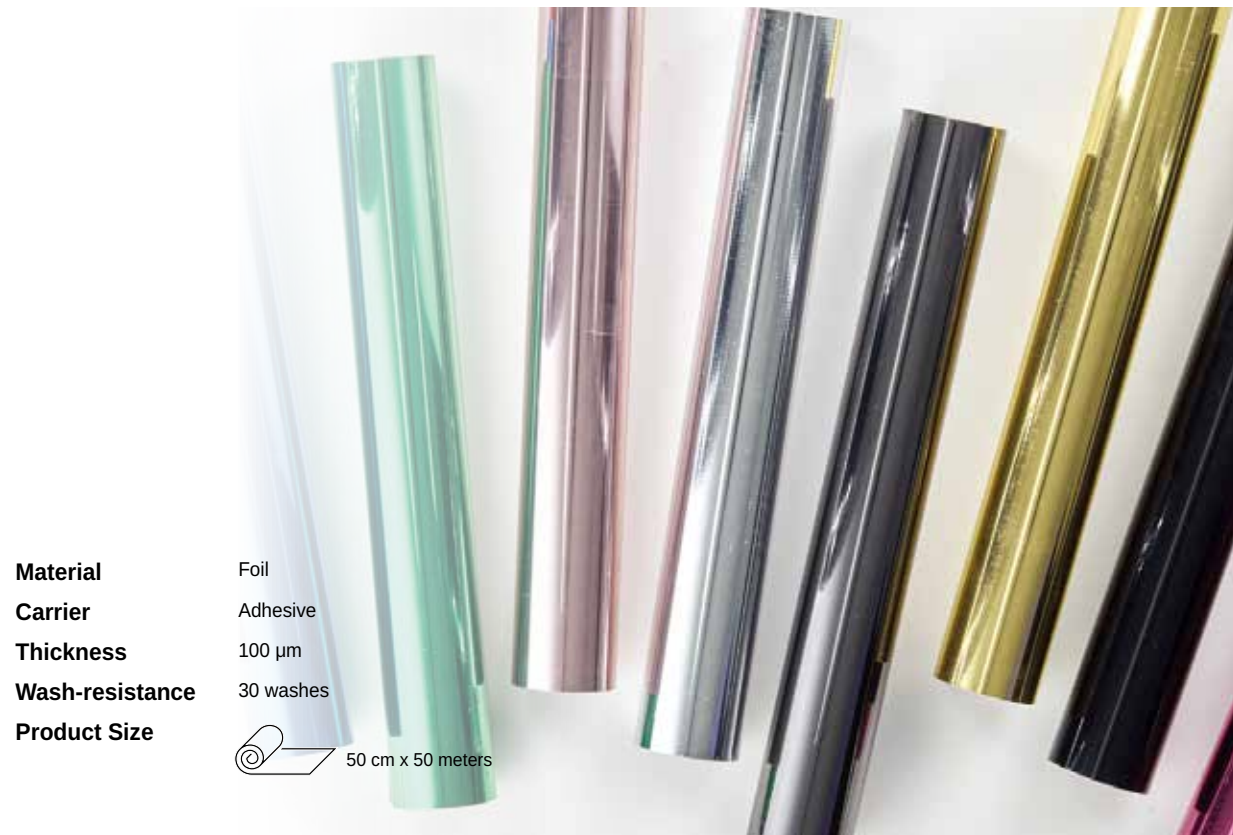
## Color





# Metallic

Mirror-like finish shines your design.



**Material** Foil  
**Carrier** Adhesive  
**Thickness** 100 µm  
**Wash-resistance** 30 washes  
**Product Size** 50 cm x 50 meters

### Application Instructions

#### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	17-20	30cm/sec
Silhouette Cameo 4	45°	10-15	10cm/sec

#### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	130-150 °C	Medium	Cool

### Color



# Glitter

Glitter is one of the most popular choices for a twinkling look to spice-up your design.



**Material** Glitter  
**Carrier** Adhesive  
**Thickness** 330 µm  
**Wash-resistance** 30 washes  
**Product Size** 50 cm x 50 meters

### Application Instructions

#### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	19-22	30cm/sec
Silhouette Cameo 4	45°	15-20	10cm/sec

#### · Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	Medium	Hot

### Color






# Stretch Foil

Plotter-cuttable foil resistant to washing.  
A variety of color ranges and soft, thin texture shines the design.



**Material** Foil  
**Carrier** Adhesive  
**Thickness** 60 µm  
**Wash-resistance** 30 washes  
**Product Size**  50 cm x 50 meters

## Application Instructions

### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	13-16	30cm/sec
Silhouette Cameo 4	45°	4-7	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Cool

## Color



# Holographic

Holographic metallic vinyl for eye-catching creations.



**Material** Foil  
**Carrier** Adhesive  
**Thickness** 100 µm  
**Wash-resistance** 30 washes  
**Product Size**  50 cm x 50 meters

## Application Instructions

### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	15-19	30cm/sec
Silhouette Cameo 4	45°	10-15	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot


## Color



# Chameleon

Iridescent surface changes effects depending on garment colors.  
Chrome-like transparent film.



**Material** PET  
**Carrier** Adhesive  
**Thickness** 100 µm  
**Wash-resistance** 30 washes  
**Product Size**  49 cm x 50 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14~17	30cm/sec
Silhouette Cameo 4	45°	10~15	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140~160 °C	Medium	Cool


## Color



# Glow in the Dark

Polyurethane film with a luminous coating.



**Material** PU  
**Carrier** Adhesive  
**Thickness** 130 µm  
**Vinyl Finish** Matt  
**Wash-resistance** 50 washes  
**Product Size**  51 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14~17	30cm/sec
Silhouette Cameo 4	45°	7~10	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140~160 °C	Medium	Hot

## Color

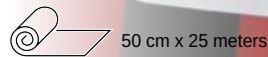


# Block

Blocking dye migration and maintains graphic looking vibrant on sublimated polyester fabric.



- Material** PU
- Carrier** Adhesive
- Thickness** 140 µm
- Vinyl Finish** Matt
- Wash-resistance** 30 washes
- Product Size**



## Application Instructions

### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	19-22	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	Medium	Hot

## Color

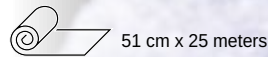


# Flock

Suede-like textured vinyl. Easy to cut and weed.



- Material** Viscose
- Carrier** Adhesive
- Thickness** 450 µm
- Wash-resistance** 30 washes
- Product Size**



## Application Instructions

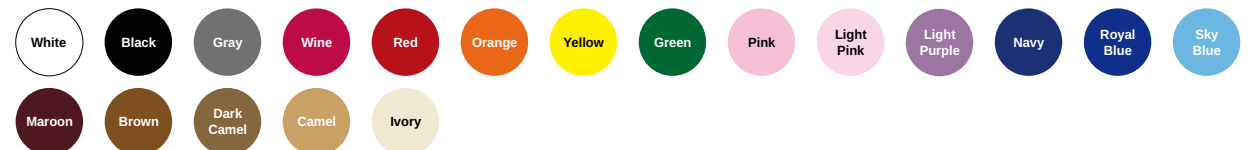
### Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	19-22	30cm/sec
Silhouette Cameo 4	45°	15-20	10cm/sec

### Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	High	Hot

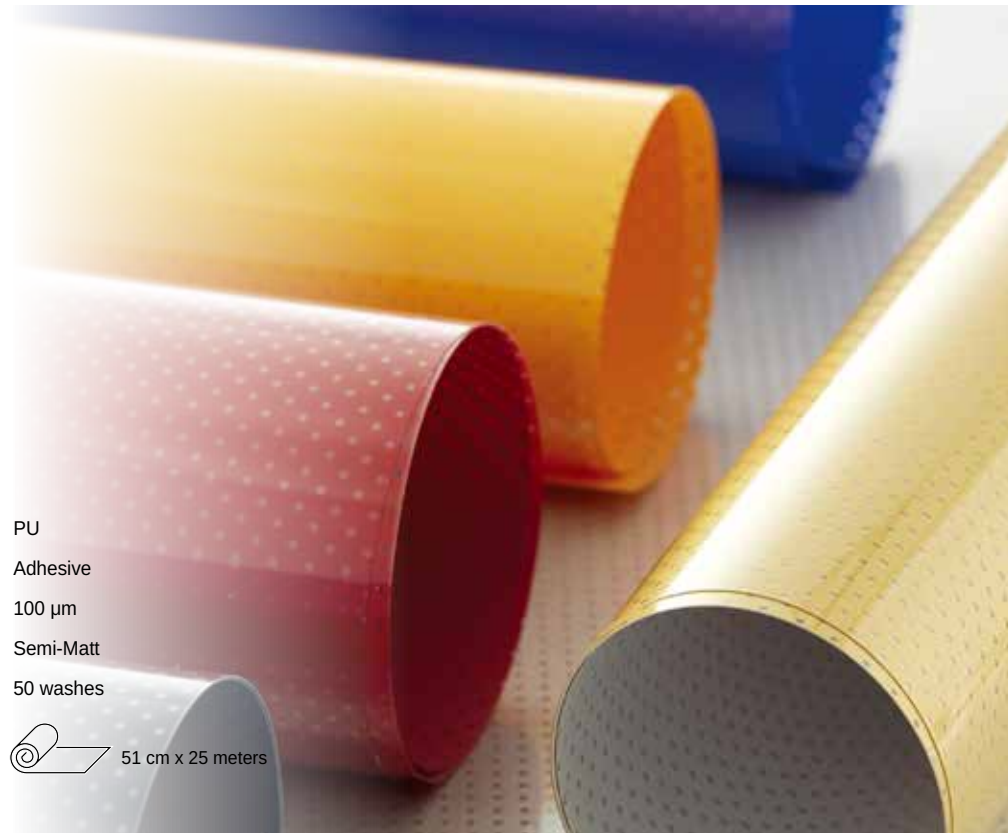
## Color





# Mesh

Breathable vinyl with small openings.  
Excellent for activewear.



- Material** PU
- Carrier** Adhesive
- Thickness** 100 µm
- Vinyl Finish** Semi-Matt
- Wash-resistance** 50 washes
- Product Size**  51 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14~17	30cm/sec
Silhouette Cameo 4	45°	5~10	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140~160 °C	Medium	Hot


## Color



# Subli-Fabric Plus

Thin polyester fabric for sublimation printing.  
Direct to sublimation printer without sublimation paper.



- Material** Polyester
- Carrier** Adhesive
- Thickness** 180 µm
- Wash-resistance** 50 washes
- Product Size**  44 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

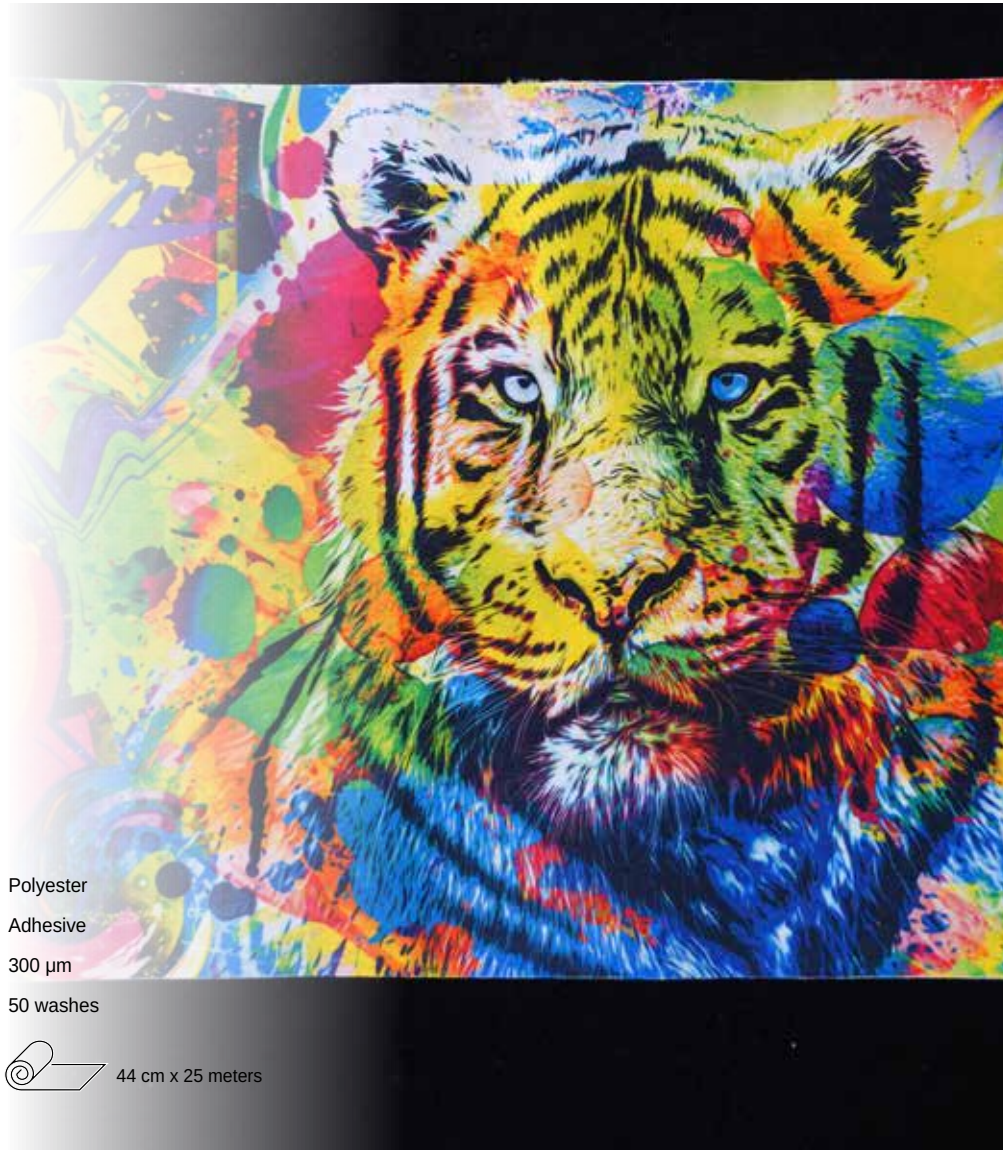
Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	17~20	30cm/sec
Silhouette Cameo 4	45°	15~20	10cm/sec

### · Transfer Settings

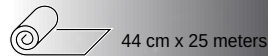
Time	Temperature	Pressure	Peel
10 seconds	180~190 °C	High	Hot

# Subli-Fabric

Soft texture with excellent color fastness.  
Requires sublimation paper in sublimation printers.



**Material** Polyester  
**Carrier** Adhesive  
**Thickness** 300 µm  
**Wash-resistance** 50 washes  
**Product Size**



## Application Instructions

### · Suggested Cutting Settings

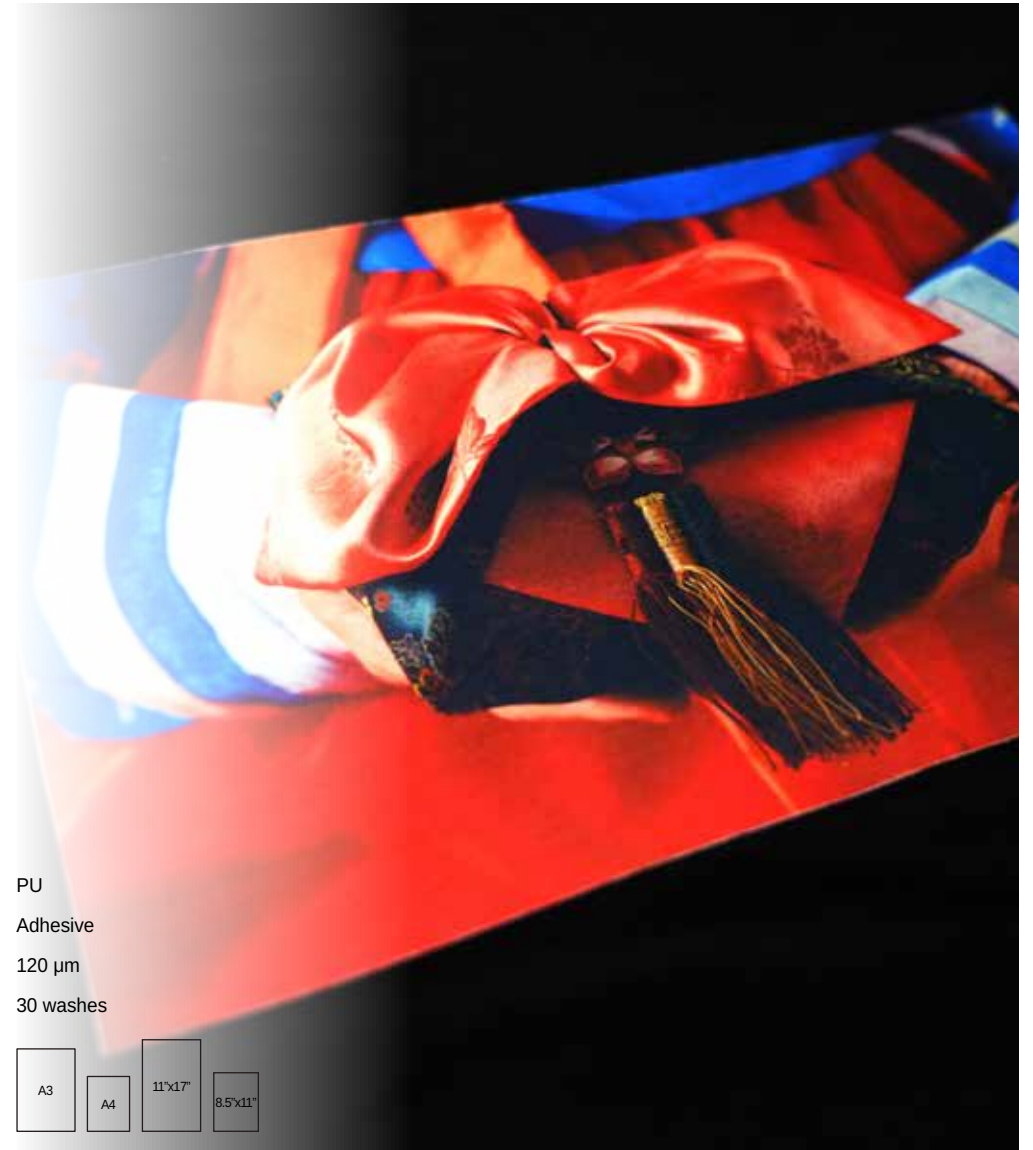
Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	19-23	30cm/sec
Silhouette Cameo 4	45°	20-25	10cm/sec

### · Transfer Settings

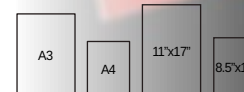
Time	Temperature	Pressure	Peel
1st. 20-30 seconds	180-190 °C	High	Hot
2nd. 7-10 seconds	150-160 °C	Medium	Hot

# Subli-PU

Polyurethane film for sublimation printing.  
Directly inserted to sublimation printers.



**Material** PU  
**Carrier** Adhesive  
**Thickness** 120 µm  
**Wash-resistance** 30 washes  
**Product Size**



## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14-17	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec

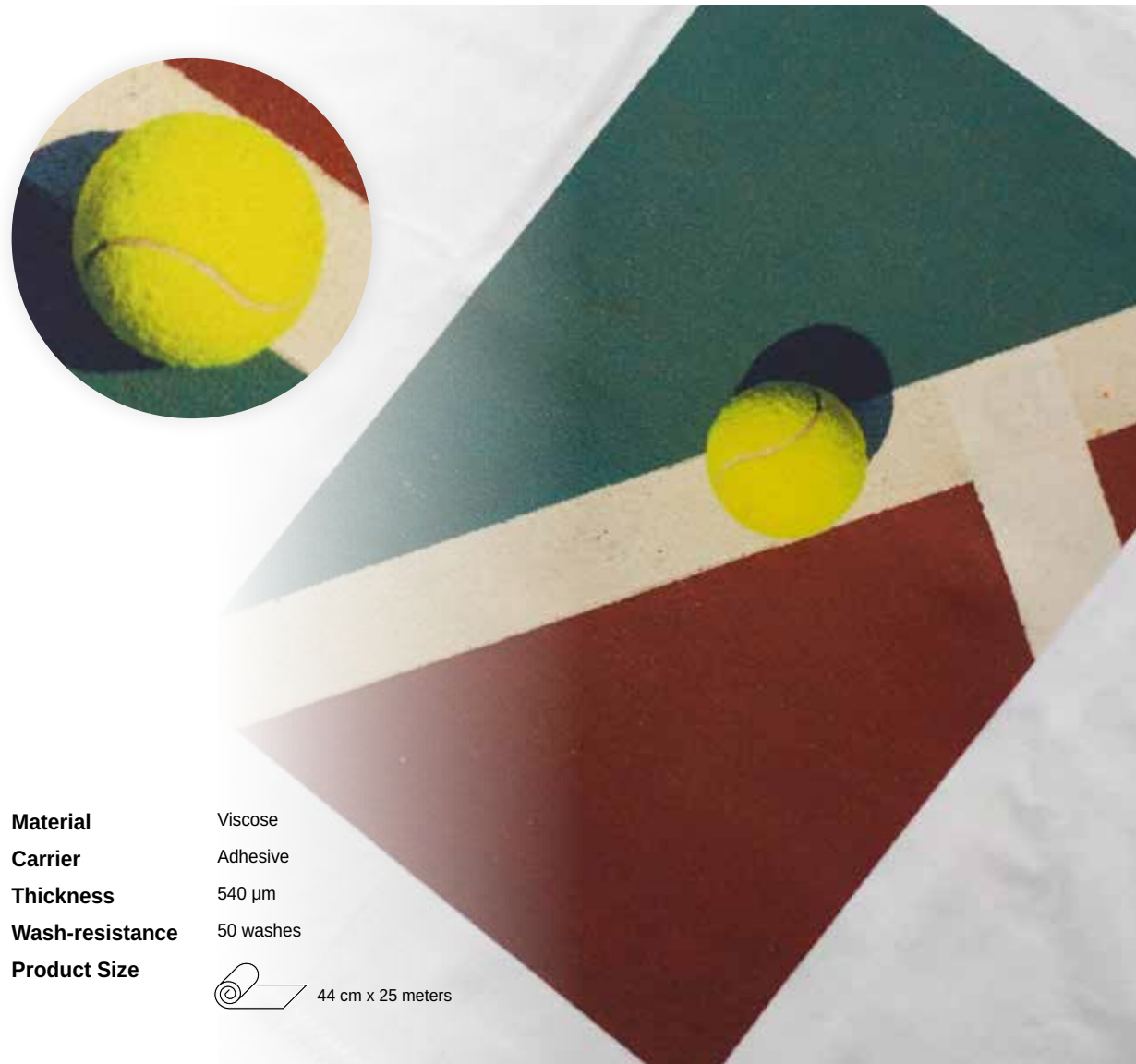
### · Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-170 °C	High	Hot



# Subli-Flock

Suede-like flock for sublimation printing.  
Requires sublimation paper in sublimation printers.



- Material** Viscose
- Carrier** Adhesive
- Thickness** 540 µm
- Wash-resistance** 50 washes
- Product Size**  44 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	23-26	30cm/sec
Silhouette Cameo 4	45°	20-25	10cm/sec

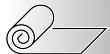
### · Transfer Settings

Time	Temperature	Pressure	Peel
1st. 20-30 seconds	180-190 °C	High	Hot
2nd. 7-10 seconds	150-160 °C	Medium	Hot

# Subli-Puff

Three-dimensional look from the puff effect.



- Material** PU
- Thickness** 270µm ± 30µm
- Wash-resistance** 30 washes (cold wash)
- Product Size**  51 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	22-24	30cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
30 seconds	180 °C	High	Hot



# PU Print

Eco-solvent printable film for t-shirts, sportswear and uniforms in colorful logos.



- Material** PU
- Carrier** Adhesive
- Thickness** 75 µm
- Vinyl Finish** Matt
- Wash-resistance** 30 washes
- Product Size**  51 cm x 25 meters

### Application Instructions

• Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	9-12	30cm/sec
Silhouette Cameo 4	45°	4-8	10cm/sec


• Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot

# PVC Print

Eco-solvent printable film for cost-effective work.



- Material** PVC
- Carrier** Adhesive
- Thickness** 150 µm
- Vinyl Finish** Matt
- Wash-resistance** 30 washes
- Product Size**  51 cm x 25 meters

### Application Instructions

• Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	14-17	30cm/sec
Silhouette Cameo 4	45°	7-10	10cm/sec


• Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot

# Block Print

Anti-sublimation polyurethane film for digital printing.



**Material** PU  
**Carrier** Adhesive  
**Thickness** 150 µm  
**Vinyl Finish** Matt  
**Wash-resistance** 30 washes  
**Product Size**  50 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	9-12	30cm/sec
Silhouette Cameo 4	45°	4-8	10cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-160 °C	Medium	Hot


# Twill Cut

Cutable polyester fabric with PET film.

Easy to cut detailed designs.

Create unique applique and sewn lettering designs with PET.



**Material** Polyester  
**Carrier** Adhesive  
**Thickness** 380 µm  
**Product Size**  50 cm x 25 meters

## Application Instructions

### · Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	26-30	30cm/sec

### · Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-170 °C	High	Hot

## Color






# Twill Patch

Ideal material for unique graphics and fashionable logos.  
 Special processes for both sewing and non-sewing options at edges.  
 Soft and silky texture for the ultimate appearance. Suitable for laser cutting.



**Material** Polyester  
**Thickness** 400 µm  
**Product Size**  50 cm x 25 meters

### Application Instructions

· Transfer Settings

Time	Temperature	Pressure	Peel
7-10 seconds	150-170 °C	High	Hot


### Color



# Puff

Specific thickness and unique texture as a special touch.



**Material** PU  
**Thickness** 270 µm ± 30 µm  
**Wash-resistance** 30 washes (cold wash)  
**Product Size**  51 cm x 25 meters

### Application Instructions

· Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	22-24	30cm/sec

· Transfer Settings

Time	Temperature	Pressure	Peel
10 seconds	150 °C	High	Hot

### Color



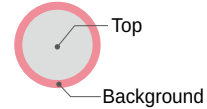


# Foil Shadow

Presenting luxurious gloss in texture.  
Eye catching shadow in the edges.



**Material** PU  
**Thickness** 190 µm ± 30 µm  
**Wash-resistance** 30 washes (cold wash)  
**Product Size** 51 cm x 25 meters



### Application Instructions

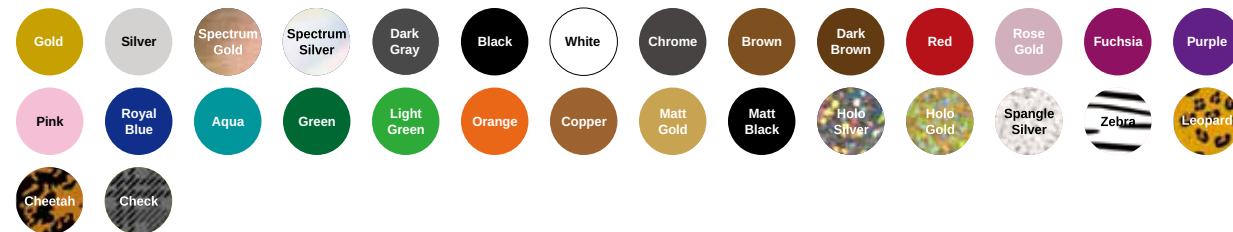
· Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	18-20	30cm/sec

· Transfer Settings

Time	Temperature	Pressure	Peel
10 seconds	170 °C	High	Cool
10 seconds	150 °C	High	Cool

### Top Color



### Background Color

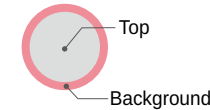


# Reflective Shadow

Changes into various hues reponding to light reflection in a low-light setting.  
Eye catching shadow in the edges.



**Material** PU  
**Thickness** 440 µm ± 30 µm  
**Wash-resistance** 30 washes (cold wash)  
**Product Size** 51 cm x 25 meters



### Application Instructions

· Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	22-24	30cm/sec

· Transfer Settings

Time	Temperature	Pressure	Peel
10 seconds	170 °C	High	Hot

### Top Color



### Background Color

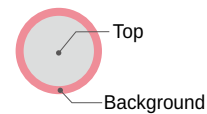


# Glow in the Dark Shadow

Surface covered in Glow-in-the-Dark Foil with excellent safeness on clothing.  
Eye catching shadow in the edges.



**Material** PU  
**Thickness** 410 µm ± 30 µm  
**Wash-resistance** 30 washes (cold wash)  
**Product Size** 51 cm x 25 meters



### Application Instructions

• Suggested Cutting Settings

Model	Blade	Pressure	Speed
Graphtec CE6000-60	45°	22-24	30cm/sec

• Transfer Settings

Time	Temperature	Pressure	Peel
10 seconds	170 °C	High	Hot

### Top Color



### Background Color



# DTF Film

Excellent washability and durability of the dual matt DTF film providing better printing quality and detailed designs.



**Material** PET  
**Thickness** 75 µm  
**Vinyl Finish** Both sides matt  
**Product Size** 60 cm x 100 meters

### Application Instructions

• Transfer Settings

Time	Temperature	Pressure	Peel
7 seconds	140-160 °C	Medium	Hot







## WASH & CARE INSTRUCTIONS

01



Wait 24 hours before first wash  
Wash textiles inside out  
Machine wash warm or cold  
using mild detergent

02



Do not bleach

03



Do not dry clean

04



Do not use steam  
Iron on the inside out only

 **Youtube**  
@unitradekr

 **Instagram**  
@unitrade\_korea

 **E-mail**  
info@uni-trade.co.kr

Product	Material	Carrier	Thickness	Vinyl Finish	Graphtec			Silhouette Cameo 4			Application	Peel off	Product Size	Wash Resistance
					Blade °	Blade Pressure	Speed	Blade °	Blade Pressure	Speed				
Premium Full Matt <b>SOFT CUT</b>	PU	Adhesive	NORMAL 75 - NEON 80	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
Premium Full Matt <b>EASY CUT</b>	PVC	Non-adhesive	NORMAL 180 - NEON 210	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Cool	51 cm x 25 meters	50 washes
<b>PATTERN PU</b>	PU	Adhesive	80	Semi-Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
<b>SUPER STRETCH</b>	PU	Adhesive	90	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
<b>PRO</b>	PU	Adhesive	450	Matt	45°	19-23	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
<b>T800</b>	PU	-	800	-	60°	24-30	15cm/sec	-	-	-	140-150°C, 10 seconds, Medium pressure	Hot	45 cm x 25 meters	30 washes (cold wash)
<b>SILICONE</b>	Silicone	Adhesive	140 - 300	Matt	45°	15-17 - 18-22	30cm/sec	45°	10-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
<b>REFLECTIVE</b>	Glass beads	Adhesive	150	-	45°	14-17	30cm/sec	45°	7-10	10cm/sec	150-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
<b>METALLIC</b>	Foil	Adhesive	100	-	45°	17-20	30cm/sec	45°	10-15	10cm/sec	130-150°C, 7 seconds, Medium pressure	Cool	50 cm x 50 meters	30 washes
<b>GLITTER</b>	Glitter	Adhesive	330	-	45°	19-22	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	50 cm x 50 meters	30 washes
<b>STRETCH FOIL</b>	Foil	Adhesive	60	-	45°	13-16	30cm/sec	45°	4-7	10cm/sec	140-160°C, 7 seconds, Medium pressure	Cool	50 cm x 50 meters	30 washes
<b>HOLO GRAPHIC</b>	Foil	Adhesive	100	-	45°	15-19	30cm/sec	45°	10-15	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	50 cm x 50 meters	30 washes
<b>CHAMELEON</b>	PET	Adhesive	100	-	45°	14-17	30cm/sec	45°	10-15	10cm/sec	140-160°C, 7 seconds, Medium pressure	Cool	49 cm x 50 meters	30 washes
<b>GLOW IN THE DARK</b>	PU	Adhesive	130	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
<b>BLOCK</b>	PU	Adhesive	140	Matt	45°	19-22	30cm/sec	45°	7-10	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	50 cm x 25 meters	30 washes
<b>FLOCK</b>	Viscose	Adhesive	450	-	45°	19-22	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, High pressure	Hot	51 cm x 25 meters	30 washes
<b>MESH</b>	PU	Adhesive	100	Semi-Matt	45°	14-17	30cm/sec	45°	5-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes

Product	Material	Carrier	Thickness	Vinyl Finish	Graphtec			Silhouette Cameo 4			Application	Peel off	Product Size	Wash Resistance
					Blade °	Blade Pressure	Speed	Blade °	Blade Pressure	Speed				
<b>SUBLI-FABRIC PLUS</b>	Polyester	Adhesive	180	-	45°	17-20	30cm/sec	45°	15-20	10cm/sec	180-190°C, 10 seconds, High pressure	Hot	44 cm x 25 meters	50 washes
<b>SUBLI-FABRIC</b>	Polyester	Adhesive	300	-	45°	19-23	30cm/sec	45°	20-25	10cm/sec	1st. 180-190°C, 20-30 seconds, High pressure - 2nd. 150-160°C, 7-10 seconds, Medium pressure	Hot	44 cm x 25 meters	50 washes
<b>SUBLI-PU</b>	PU	Adhesive	120	-	45°	14-17	30cm/sec	45°	7-10	10cm/sec	150-170°C, 7-10 seconds, High pressure	Hot	A3, A4, 11"x17", 8.5"x11"	30 washes
<b>SUBLI-FLOCK</b>	Viscose	Adhesive	540	-	45°	23-26	30cm/sec	45°	20-25	10cm/sec	1st. 180-190°C, 20-30 seconds, High pressure 2nd. 150-160°C, 7-10 seconds, Medium pressure	Hot	44 cm x 25 meters	50 washes
<b>SUBLI-PUFF</b>	PU	-	270 ± 30	-	45°	22-24	30cm/sec	-	-	-	180°C 30 seconds, High Pressure	Hot	51 cm x 25 meters	30 washes (cold wash)
<b>PU PRINT</b>	PU	Adhesive	75	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
<b>PVC PRINT</b>	PVC	Adhesive	150	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
<b>BLOCK PRINT</b>	PU	Adhesive	150	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	50 cm x 25 meters	30 washes
<b>TWILL CUT</b>	Polyester	Adhesive	380	-	45°	26-30	30cm/sec	-	-	-	150-170°C, 7-10 seconds, High pressure	Hot	50 cm x 25 meters	-
<b>TWILL PATCH</b>	Polyester	-	400	-	-	-	-	-	-	-	150-170°C, 7-10 seconds, High pressure	Hot	50 cm x 25 meters	-
<b>PUFF</b>	PU	-	270 ± 30	-	45°	22-24	30cm/sec	-	-	-	150°C, 10 seconds, High pressure	Hot	51 cm x 25 meters	30 washes (cold wash)
<b>FOIL SHADOW</b>	PU	-	190 ± 30	-	45°	18-20	30cm/sec	-	-	-	150, 170°C, 10 seconds, High pressure	Cool	51 cm x 25 meters	30 washes (cold wash)
<b>REFLECTIVE SHADOW</b>	PU	-	440 ± 30	-	45°	22-24	30cm/sec	-	-	-	170°C, 10 seconds, High pressure	Hot	51 cm x 25 meters	30 washes (cold wash)
<b>GLOW IN THE DARK SHADOW</b>	PU	-	410 ± 30	-	45°	22-24	30cm/sec	-	-	-	170°C, 10 seconds, High pressure	Hot	51 cm x 25 meters	30 washes (cold wash)
<b>DTF FILM</b>	PET	-	75	Both sides Matt	-	-	-	-	-	-	140-160°C, 7 seconds, Medium pressure	Hot	60 cm x 100 meters	-
<b>DTF INK</b>	-	-	-	-	-	-	-	-	-	-	140-150°C, 10 seconds, Medium pressure	-	-	-
<b>TRANSFER TAPE</b>	PET	Adhesive	70	-	-	-	-	-	-	-	-	-	50 cm x 50 meters	-